
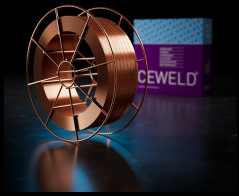


# CEWELD MA 500

TYPE	Solid welding wire for rebuilding and hardfacing.					
APPLICATIONS	Rebuilding parts that are subject to abrasion combined with heavy impact.					
PROPRIÉTÉS	Weld deposit with high carbon content offering excellent weldability.					
CLASSIFICATION	EN ISO	14700: S Fe2				
	W.Nr.	1.8425				
CONVIENT POUR	Crushers, bucket teeth, hammers, crushers, pressure blocks etc.					
AGRÉMENTS	CE					
POSITIONS DE SOUDAGE						
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C	Si	Mn	Cr	Al	Ti
	1.1	0.4	1.9	1.8	0.1	0.2
PROPRIÉTÉS MÉCANIQUES	Heat Treatment	R <sub>P0,2</sub> (MPa)	R <sub>m</sub> (MPa)	A5 (%)	Hardness	
	As Welded				50 HRc	
ETUVAGE	Not required					
GAS ACC. EN ISO 14175	M21					



# CEWELD MA 500

MA 500 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403087